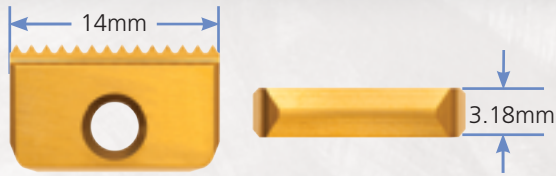


ISO Thread Mill Inserts

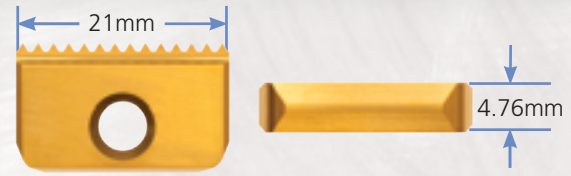


14 mm External ISO

Insert Description	TIN	TLN	Pitch*
14 ETM - 1,00 ISO	2074500	3076500	1,0 mm
14 ETM - 1,50 ISO	2074501	3076501	1,5 mm
14 ETM - 2,00 ISO	2074502	3076502	2,0 mm

For use with the following holders:

- TMX 0075 - 50 - 14
- TMX 0075 - 54 - 14
- TMX 0075 - 67 - 14
- TMX 0075 - 50 - 14 - HM
- TMX 0075 - 57 - 14
- TMX 0075 - 79 - 2 - 14

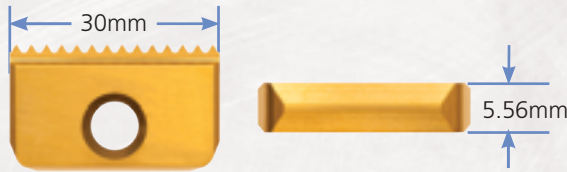


21 mm External ISO

Insert Description	TIN	TLN	Pitch*
21 ETM - 1,00 ISO	2074503	3076503	1,0 mm
21 ETM - 1,50 ISO	2074504	3076504	1,5 mm
21 ETM - 2,00 ISO	2074505	3076505	2,0 mm
21 ETM - 2,50 ISO	2074506	3076506	2,5 mm
21 ETM - 3,00 ISO	2074507	3076507	3,0 mm
21 ETM - 3,50 ISO	2074508	3076508	3,5 mm

For use with the following holders:

- TMX 0075 - 75 - 21
- TMX 0075 - 88 - 21
- TMX 0100 - 118 - 2 - 21



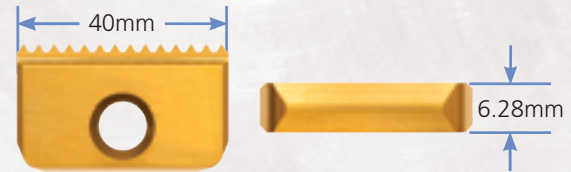
30 mm External ISO

Insert Description	TIN	TLN	Pitch*
30 ETM - 1,50 ISO	2074509	3076509	1,5 mm
30 ETM - 2,00 ISO	2074510	3076510	2,0 mm
30 ETM - 2,50 ISO	2074511	3076511	2,5 mm
30 ETM - 3,00 ISO	2074512	3076512	3,0 mm
30 ETM - 3,50 ISO	2074513	3076513	3,5 mm
30 ETM - 4,00 ISO-S*	2074514	3076514	4,0 mm

* S denotes single side use only

For use with the following holders:

- TMX 0075 - 248 - 4 - 30
- TMX 0100 - 114 - 30
- TMX 0100 - 315 - 4 - 30
- TMX 0125 - 158 - 2 - 30



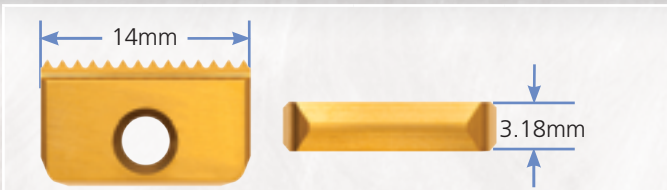
40 mm External ISO

Insert Description	TIN	TLN	Pitch*
40 ETM - 4,00 ISO	2074515	3076515	4,0 mm
40 ETM - 5,00 ISO	2074516	3076516	5,0 mm
40 ETM - 6,00 ISO	2074517	3076517	6,0 mm

For use with the following holders:

- TMX 0100 - 315 - 4 - 40
- TMX 0150 - 197 - 2 - 40
- TMX 0150 - 173 - 40

Internal ISO Thread Mill Inserts



14 mm Internal ISO

Insert Description	TIN	TLN	Pitch*
14 NTM - 1,00 ISO	2074400	3076400	1,0 mm
14 NTM - 1,50 ISO	2074401	3076401	1,5 mm
14 NTM - 2,00 ISO-S*	2074402	3076402	2,0 mm

* S denotes single side use only

For use with the following holders:

- TMX 0075 - 50 - 14
- TMX 0075 - 54 - 14
- TMX 0075 - 67 - 14
- TMX 0075 - 50 - 14 - HM
- TMX 0075 - 57 - 14
- TMX 0075 - 79 - 2 - 14



21 mm Internal ISO

Insert Description	TIN	TLN	Pitch*
21 NTM - 1,00 ISO	2074403	3076403	1,0 mm
21 NTM - 1,25 ISO	2074404	3076404	1,25 mm
21 NTM - 1,50 ISO	2074405	3076405	1,5 mm
21 NTM - 2,00 ISO	2074406	3076406	2,0 mm
21 NTM - 2,50 ISO	2074407	3076407	2,5 mm
21 NTM - 3,00 ISO	2074408	3076408	3,0 mm
21 NTM - 3,50 ISO	2074409	3076409	3,5 mm

For use with the following holders:

- TMX 0075 - 75 - 21
- TMX 0100 - 118 - 2 - 21
- TMX 0075 - 88 - 21



30 mm Internal ISO

Insert Description	TIN	TLN	Pitch*
30 NTM - 1,50 ISO	2074410	3076410	1,5 mm
30 NTM - 2,00 ISO	2074411	3076411	2,0 mm
30 NTM - 2,50 ISO	2074412	3076412	2,5 mm
30 NTM - 3,00 ISO	2074413	3076413	3,0 mm
30 NTM - 3,50 ISO	2074414	3076414	3,5 mm
30 NTM - 4,00 ISO-S*	2074415	3076415	4,0 mm
30 NTM - 4,50 ISO-S*	2074416	3076416	4,5 mm
30 NTM - 5,00 ISO-S*	2074417	3076417	5,0 mm
30 NTM - 5,50 ISO-S*	2074418	3076418	5,5 mm

* S denotes single side use only

For use with the following holders:

- TMX 0075 - 248 - 4 - 30
- TMX 0100 - 315 - 4 - 30
- TMX 0100 - 114 - 30
- TMX 0125 - 158 - 2 - 30



40 mm Internal ISO

Insert Description	TIN	TLN	Pitch*
40 NTM - 2,00 ISO	2074419	3076419	2,0 mm
40 NTM - 2,50 ISO	2074420	3076420	2,5 mm
40 NTM - 3,00 ISO	2074421	3076421	3,0 mm
40 NTM - 3,50 ISO	2074422	3076422	3,5 mm
40 NTM - 4,00 ISO	2074423	3076423	4,0 mm
40 NTM - 4,50 ISO	2074424	3076424	4,5 mm
40 NTM - 5,00 ISO	2074425	3076425	5,0 mm
40 NTM - 5,50 ISO	2074426	3076426	5,5 mm
40 NTM - 6,00 ISO	2074427	3076427	6,0 mm

For use with the following holders:

- TMX 0100 - 315 - 4 - 40
- TMX 0150 - 173 - 40
- TMX 0150 - 197 - 2 - 40

Other Thread Forms Available From Omnithread

Omnithread offers special thread forms available on a made-to-order basis.

Certain inserts may be available off the shelf. Just call our technical service facility at 586-574-0952. Be sure to provide the thread form type, major thread diameter, pitch, and length of full thread you need to produce. We will check our current inventory for availability.