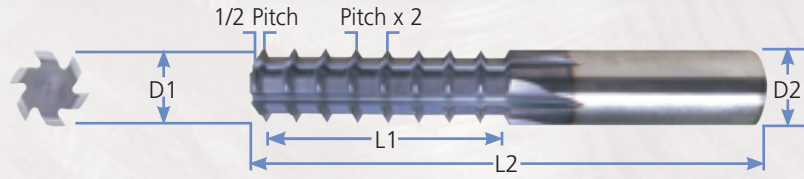


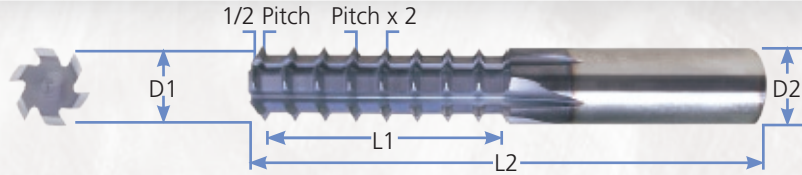
Solid Carbide Thread Mills



UN Internal Threads T2 Long Length

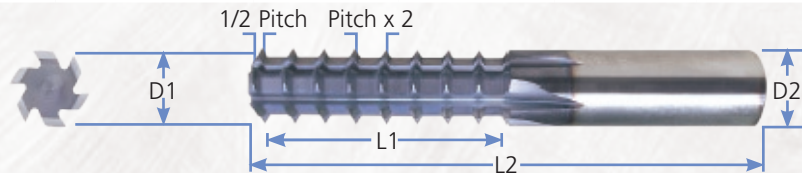
Min. Size	TIN	TLN	Pitch	Flutes	D2	D1	L2	L1
#4 - 40	0270800	0378800	40	3	0.125	0.085	1.50	0.224
#6 - 32	0270801	0378801	32	3	0.125	0.085	1.50	0.250
#8 - 32	0270802	0378802	32	3	0.125	0.120	1.50	0.328
1/4" - 28	0270813	0378813	28	3	0.188	0.160	1.97	0.500
1/4" - 28	0270814	0378814	28	3	0.250	0.180	2.95	0.786
#10 - 24	0270821	0378821	24	3	0.125	0.120	1.50	0.250
#12 - 24	0270815	0378815	24	3	0.187	0.140	2.56	0.500
5/16" - 24	0270816	0378816	24	3	0.250	0.200	2.56	0.833
3/8" - 24	0270822	0378822	24	5	0.250	0.240	2.56	0.750
1/4" - 20	0270803	0378803	20	3	0.187	0.160	2.56	0.500
7/16" - 20	0270817	0378817	20	5	0.313	0.310	3.35	1.000
5/16" - 18	0270804	0378804	18	3	0.250	0.200	2.95	0.625
5/8" - 18	0270819	0378819	18	5	0.500	0.437	3.94	1.375
3/8" - 16	0270805	0378805	16	5	0.250	0.240	2.95	0.750
11/16" - 16	0270820	0378820	16	5	0.500	0.470	3.94	1.375
7/16" - 14	0270806	0378806	14	5	0.313	0.310	3.35	0.875
1/2" - 13	0270807	0378807	13	5	0.313	0.310	3.35	1.000
9/16" - 12	0270808	0378808	12	5	0.375	0.370	3.35	1.125
3/4" - 12	0270818	0378818	12	5	0.500	0.470	3.94	1.500
5/8" - 11	0270809	0378809	11	5	0.500	0.437	3.94	1.250
3/4" - 10	0270810	0378810	10	5	0.500	0.470	3.94	1.500
7/8" - 9	0270811	0378811	9	6	0.625	0.620	4.50	1.750
1" - 8	0270812	0378812	8	6	0.625	0.620	4.50	2.000
1-1/8" - 7	0270823	0378823	7	6	0.625	0.620	4.50	1.857

Solid Carbide Thread Mills



ISO Metric Straight Flute Internal TLN Coated - Long Length

Min. Size	SKU	Pitch	L2	L1	D2	D1	Flutes
M 4	78850	0,70 ISO-T2	38	8,40	3,0	2,60	3
M 5	78851	0,80 ISO-T2	42	11,20	4,0	3,60	3
M 6	78852	1,00 ISO-T2	57	12,00	6,0	4,00	3
M 8	78853	1,25 ISO-T2	62	17,50	6,0	5,00	3
M 10	78854	1,50 ISO-T2	62	21,00	6,0	5,90	5
M 12	78855	1,75 ISO-T2	74	24,50	8,0	7,90	5
M 14	78856	2,00 ISO-T2	86	28,00	10,0	9,90	5
M 16	78857	2,00 ISO-T2	95	32,00	12,0	11,90	5
M 20	78858	2,50 ISO-T2	95	40,00	12,0	11,90	5



ISO Internal Fine Pitch TLN Coated - Long Length

Min. Size	SKU	Pitch	L2	L1	D2	D1	Flutes
M8	78859	0,75 ISO-T2	62	16,50	6,0	5,90	5
M12	78860	1,00 ISO-T2	74	24,00	8,0	7,90	5
M16	78861	1,00 ISO-T2	95	32,00	12,0	11,90	5
M14	78862	1,50 ISO-T2	86	30,00	10,0	9,90	5
M16	78863	1,50 ISO-T2	95	36,00	12,0	11,90	5
M18	78864	2,00 ISO-T2	95	32,00	12,0	11,90	5