

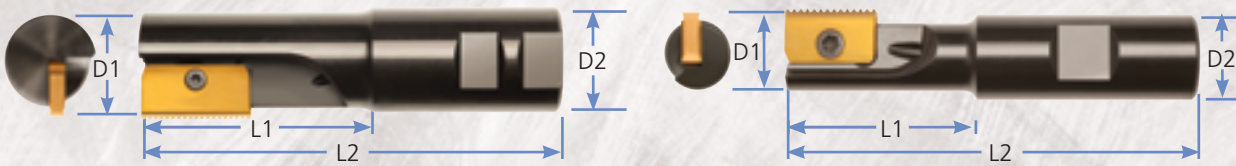
Indexable Thread Mill Holders Identification System

TM X 0075 - 79 - 2 - 14 - T

TM	X	0075	79	2*	14	T**
Denotes Thread Mill	Denotes Internal Or External Application	Denotes Shank Diameter In Hundredths Of An Inch	Denotes Cutter Diameter In Hundredths Of An Inch	Denotes Number Of Flutes	Denotes Length Of Insert In Millimeters (mm)	Denotes Taper Neck

* This position is omitted for single flute thread mills. ** This position omitted for straight neck thread mills.

Single Flute Holders



Standard Straight Neck Style
(For parallel thread applications.)

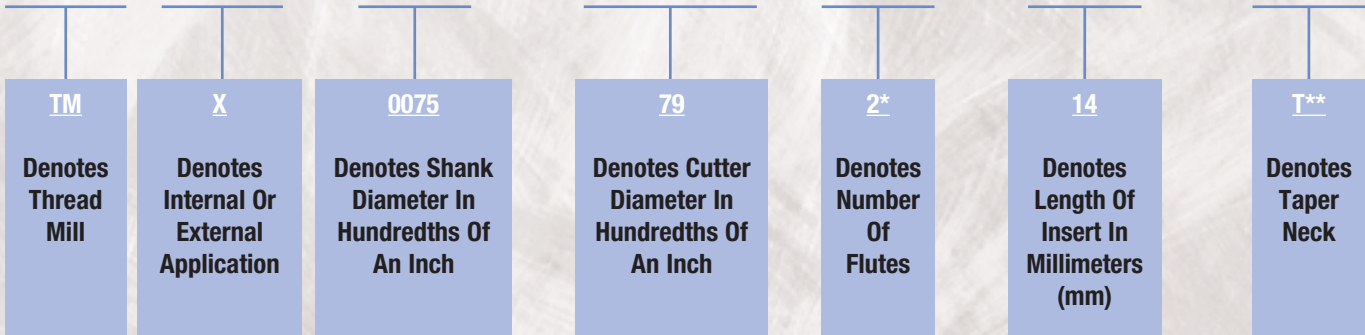
Tapered Neck "T" Style
(For tapered pipe thread applications.)

	Tool Description	SKU	D2	D1	L2	L1	Flutes	Screw	Insert
1	TMX 0075 - 45 - 14T*	1072120	0.75	0.450	3.39	1.000	1	T7 x M 2.5	14
	TMX 0075 - 50 - 14*	1072100	0.75	0.500	3.00	0.800	1	T7 x M 2.5	14
	TMX 0075 - 50 - 14HM*	1072101	0.75	0.500	3.35	1.000	1	T7 x M 2.5	14
	TMX 0075 - 54 - 14*	1072123	0.75	0.540	3.39	1.250	1	T7 x M 2.5	14
2	TMX 0075 - 54 - 14T*	1072121	0.75	0.540	3.39	1.250	1	T7 x M 2.5	14
	TMX 0075 - 57 - 14*	1072124	0.75	0.570	3.39	1.000	1	T7 x M 2.5	14
	TMX 0075 - 67 - 14*	1072102	0.75	0.670	3.39	1.180	1	T7 x M 2.5	14
3	TMX 0075 - 70 - 21T*	1072122	0.75	0.700	3.75	1.375	1	T20 x M 4	21
	TMX 0075 - 75 - 21**	1072104	0.75	0.750	3.75	1.575	1	T20 x M 4	21
	TMX 0075 - 88 - 21	1072115	0.75	0.880	3.75	1.575	1	T20 x M 4	21
	TMX 0100 - 114 - 30	1072107	1.00	1.140	4.37	1.968	1	T20 x M 5	30
	TMX 0150 - 173 - 40	1072112	1.50	1.730	6.00	3.070	1	T20 x M 5	40

* These tool styles do not have through hole coolant. ** Tool not recommended for 1"- 8 UN internal thread application.
1 For 3/8"- 18 NPT **2** For 1/2"- 14 NPT **3** For 3/4"- 14 NPT. For larger NPT threads, use straight neck styles.

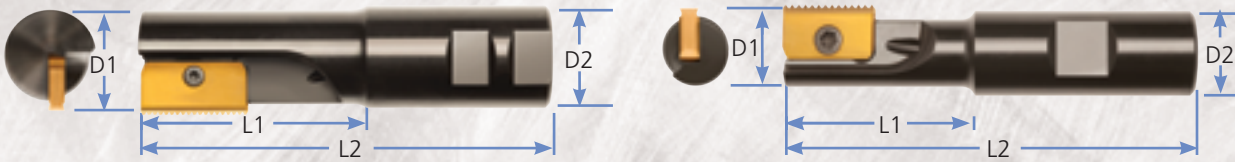
Indexable Thread Mill Holders Identification System

TM X 0075 - 79 - 2 - 14 - T



* This position is omitted for single flute thread mills. ** This position omitted for straight neck thread mills.

Single Flute Holders



Standard Straight Neck Style
(For parallel thread applications.)

Tapered Neck "T" Style
(For tapered pipe thread applications.)

	Tool Description	SKU	D2	D1	L2	L1	Flutes	Screw	Insert
1	TMX - 20 - 114 - 14T*	1092030	20	11,4	85	26	1	T7 x M 2,5	14T
	TMX - 20 - 12 - 14*	1092012	20	12	75	20	1	T7 x M 2,5	14
	TMX - 20 - 14 - 14*	1092014	20	14	85	25	1	T7 x M 2,5	14
	TMX - 20 - 17 - 14*	1092017	20	17	85	30	1	T7 x M 2,5	14
2	TMX - 20 - 137 - 14T*	1092031	20	13,7	93	32	1	T7 x M 2,5	14T
3	TMX - 20 - 178 - 21T*	1092018	20	17,8	93	95	1	T20 x M 4	21T
	TMX - 20 - 20 - 21**	1092020	20	20	93	40	1	T20 x M 4	21
	TMX - 20 - 25 - 21L	1092025L	20	25	125	NA	1	T20 x M 4	21
	TMX - 25 - 29 - 30	1092529	25	29	108	50	1	T20 x M 5	30
	TMX - 32 - 38 - 30	1093238	32	38	130	70	1	T20 x M 5	30
	TMX - 25 - 29 - 30L	1092529L	25	29	150	NA	1	T20 x M 5	30
	TMX - 32 - 38 - 30L	1093238L	32	38	150	NA	1	T20 x M 5	30
	TMX - 40 - 44 - 40	1094044	40	44	153	82	1	T20 x M 5	40
	TMX - 40 - 48 - 40L	1094048L	40	48	210	NA	1	T20 x M 5	40

* These tool styles do not have through hole coolant. ** Tool not recommended for 1" - 8 UN internal thread application.

1 For 3/8" - 18 NPT **2** For 1/2" - 14 NPT **3** For 3/4" - 14 NPT. For larger NPT threads, use straight neck styles.